

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
30 September 2004 (30.09.2004)

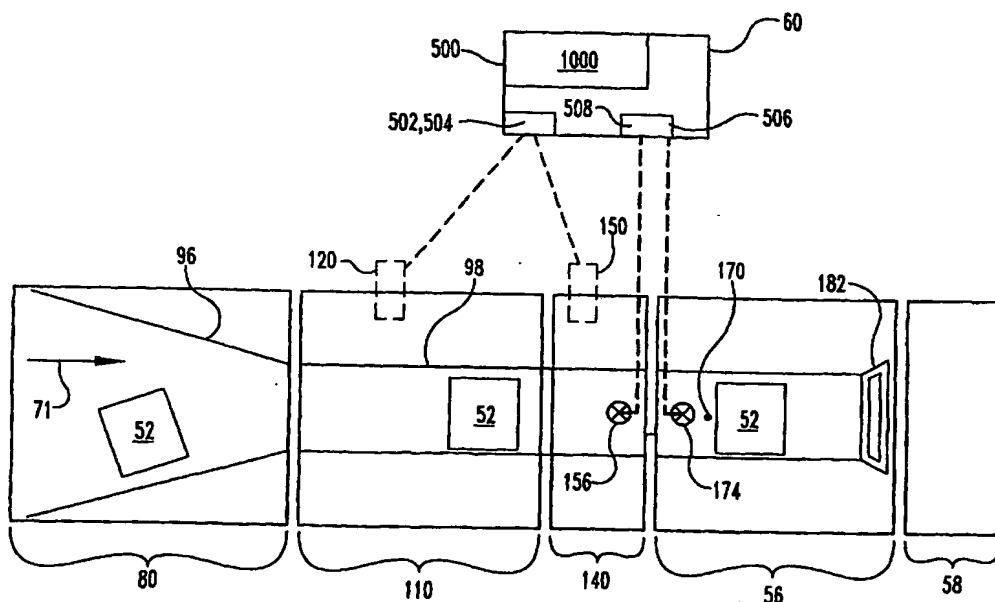
PCT

(10) International Publication Number
WO 2004/083080 A3

- (51) International Patent Classification⁷: **B65G 13/06**
- (21) International Application Number:
PCT/US2004/008021
- (22) International Filing Date: 17 March 2004 (17.03.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
60/455,772 18 March 2003 (18.03.2003) US
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),

[Continued on next page]

(54) Title: **RAPID RECONFIGURABLE SERVO CORRECTION ZONE CONVEYOR**



(57) Abstract: A conveying section (50) includes rollers (82) for conveying products (52) using roller shafts (84) which are controlled in three different groups (80, 110, 140) by an electronic controller (60). The first group includes slippable rollers (82) and the two downstream groups include fixed rollers (112). The fixed rollers are electronically controlled to substantially the same speed.



Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(88) Date of publication of the international search report:
10 February 2005

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

- *with international search report*
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/08021

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : B65G 13/06

US CL : 198/781.01, 781.05, 783, 781.08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
U.S. : 198/781.01, 781.05, 783, 781.08, 781.1, 784, 781.06

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 6,516,940 A (Hart et al.) 11 February 2003 (11.02.2003).	
A	US 6,193,047 A (Brumm et al.) 27 February 2001 (27.02.2001).	
A	US 6,098,786 A (Brumm et al.) 08 August 2000 (08.08.2000).	
A	US 3,951,255 A (Shuttleworth et al.) 20 April 1976 (20.04.1976).	
A	US 6,370,447 A (Miyazaki) 09 April 2002 (09.04.2002).	
A	US 6,522,944 A (Wielebski et al.) 18 February 2003 (18.02.2003).	

☐ Further documents are listed in the continuation of Box C.

☐ See patent family annex.

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"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

13 October 2004 (13.10.2004)

Date of filing of the international search report

28 DEC 2004

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